

## RESEARCH MEMORANDUM

THEORETICAL PERFORMANCE OF LIQUID AMMONIA AND LIQUID

FLUORINE AS A ROCKET PROPELLANT

By Sanford Gordon and Vearl N. Huff

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# NATIONAL ADVISORY COMMITTEE FOR AERONAUTICS

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### SUMMARY

Theoretical values of performance parameters for liquid ammonia and liquid fluorine as a rocket propellant were calculated on the assumption of equilibrium composition during the expansion process for a wide range of fuel-oxidant and expansion ratios. The parameters included were specific impulse, combustion-chamber temperature, nozzle-exit temperature, equilibrium composition, mean molecular weight, characteristic velocity, coefficient of thrust, ratio of nozzle-exit area to throat area, specific heat at constant pressure, coefficient of viscosity, and coefficient of thermal conductivity.

The maximum value of specific impulse was 311.5 pound-seconds per pound for a chamber pressure of 300 pounds per square inch absolute (20.41 atm) and an exit pressure of 1 atmosphere.

### INTRODUCTION

Liquid ammonia and liquid fluorine are of interest as a rocket propellant because of high performance. Extensive data exist in the literature on their availability and cost, and on their physical, chemical, and handling properties.

The performance of liquid ammonia and liquid fluorine has been reported in the literature by a number of organizations, such as Jet Propulsion Lab., C.I.T.; Reaction Motors, Inc.; Battelle Memorial Institute; and the NACA. Additional performance calculations for this propellant were made at the NACA Lewis laboratory as part of a series of calculations on propellants containing the chemical elements hydrogen, fluorine, and nitrogen (ref. 1) to provide a comparison with the performance of other propellants based on the same thermodynamic data and computed to the same degree of accuracy, and to provide several parameters not previously published.

Data were calculated on the basis of equilibrium composition during expansion and cover a wide range of fuel-oxidant and expansion ratios.

The performance parameters included are specific impulse, combustion-chamber temperature, nozzle-exit temperature, equilibrium composition, mean molecular weight, characteristic velocity, coefficient of thrust, ratio of nozzle-exit area to throat area, specific heat at constant pressure, coefficient of viscosity, and coefficient of thermal conductivity.

So that data based on the assumptions of equilibrium and frozen composition during the expansion process could be compared, several additional calculations were made assuming frozen composition.

### SYMBOLS

The following symbols are used in this report:

- A number of equivalent formulas (a function of pressure and molecular weight; see ref. 5)
- a local velocity of sound, ft/sec
- $C_{\mathbf{F}}$  coefficient of thrust
- $C_{\rm p}^{\rm O}$  molar specific heat at constant pressure, cal/(mole)( $^{\rm O}$ K)
- c<sub>p</sub> specific heat at constant pressure, cal/(gm)(°K)
- $c_v$  specific heat at constant volume, cal/(gm)( $^{\circ}$ K)
- c\* characteristic velocity, ft/sec

$$D_{A} = \begin{pmatrix} \frac{\partial \log A}{\partial \log T} \end{pmatrix}_{S}$$

$$D_{i} = \left(\frac{\partial \log p_{i}}{\partial \log T}\right)_{s}$$

- g acceleration due to gravity, 32.174 ft/sec<sup>2</sup>
- $\mathrm{H}_{\mathrm{T}}^{\mathrm{O}}$  sum of sensible enthalpy and chemical energy, cal/mole
- h sum of sensible enthalpy and chemical energy per unit weight,

$$\frac{\sum_{i} n_{i}(H_{T}^{o})_{i}}{nM}, cal/g$$

3

```
specific impulse, lb-sec/lb
Ι
           coefficient of thermal conductivity, cal/(sec)(cm)(OK)
k
            molecular weight, g/mole
M
            number of moles
n
P
            pressure
            partial pressure
p
            universal gas constant (consistent units)
R
            equivalence ratio, ratio of number of fluorine atoms to hydro-
r
              gen atoms
            nozzle area, sq ft
S
            temperature, OK
Т
            rate of flow, lb/sec
            \left(\frac{\partial \log A}{\partial \log T}\right)_{D}
Y_A
            \left(\frac{\partial \log n_i}{\partial \log T}\right)_{D}
Yi
            \left(\frac{\partial \log P}{\partial \log \rho}\right)_{S}
\gamma_s
            coefficient of viscosity, g/(cm)(sec) = poise
            density, g/cu cm
Subscripts:
            combustion chamber
c
            nozzle exit
            composition assumed frozen
```

i

max

product of combustion

maximum

- P constant pressure
- s constant entropy
- t nozzle throat
- x any point in nozzle

### CALCULATION OF PERFORMANCE DATA

Calculations of the performance data were made with a Bell computer and an IBM Card-Programmed Electronic Calculator as described in reference 1. The assumptions, thermodynamic data, and transport properties used for the calculations are the same as those of reference 1.

The products of combustion were assumed to be ideal gases and included the following substances: hydrogen fluoride HF, hydrogen  $\rm H_2$ , nitrogen  $\rm N_2$ , fluorine  $\rm F_2$ , atomic fluorine F, atomic hydrogen H, and atomic nitrogen N. The dissociation energy of  $\rm F_2$  was taken to be 35.6 kilocalories per mole (ref. 2). Physical and thermochemical properties of the propellants were taken from references 2 to 5 and are given in table I.

<u>Procedure for combustion conditions.</u> - For each of ten equivalence ratios, combustion temperature, equilibrium composition, enthalpy, mean molecular weight, derivative of the logarithm of pressure with respect to the logarithm of density at constant entropy  $\gamma_s$ , specific heat at constant pressure, coefficient of viscosity, coefficient of thermal conductivity, and entropy of the combustion products were computed at a combustion pressure of 300 pounds per square inch absolute (20.41 atm).

Procedure for exit conditions. - Equilibrium composition, mean molecular weight, pressure, derivative of the logarithm of pressure with respect to the logarithm of density at constant entropy  $\gamma_{\rm S}$ , enthalpy of the products of combustion, specific heat at constant pressure, coefficient of viscosity, and coefficient of thermal conductivity were computed for each equivalence ratio by assuming isentropic expansion for four assigned exit temperatures selected to cover the exit pressure range from the nozzle-throat pressure to about 0.1 atmosphere.

Interpolation. - Parameters for pressures at and near the nozzle throat and for pressures corresponding to altitudes of 0, 10,000, 20,000, 30,000, 40,000, and 50,000 feet were interpolated by means of cubic equations between each pair of the assigned exit temperatures. The functions and their first derivatives used in the interpolations are described in reference 1.

The errors due to interpolation were checked for several cases. The values presented for all performance parameters appear to be correctly interpolated or in error at most by one or two units in the last place tabulated.

Formulas. - The formulas used in computing the various parameters are given in reference 1 and are summarized as follows:

Specific impulse, lb-sec/lb

$$I = 294.98 \sqrt{\frac{h_c - h_e}{1000}}$$
 (1)

Throat area per unit flow rate, (sq ft)(sec)/lb (pressure in atm)

$$S_t/w = \frac{1.3144 T_t}{P_t M_t a}$$
 (2)

Characteristic velocity, ft/sec  $(P_c = 300 \text{ lb/sq in. abs})$ 

$$c^* = g P_c S_t/w$$
  
= 1.3899×10<sup>6</sup>  $S_t/w$  (3)

Coefficient of thrust

$$C_{F} = Ig/c^{*} = 32.174 I/c^{*}$$
 (4)

Nozzle-exit area per unit flow rate, (sq ft)(sec)/lb (pressure in atm)

$$S_e/w = \frac{0.040853 T_e}{P_e M_e I}$$
 (5)

Ratio of nozzle-exit area to throat area

$$S_e/S_t = \frac{S_e/w}{S_t/w}$$
 (6)

Specific heat at constant pressure,  $cal/(g)({}^{\circ}K)$ 

$$c_{p} = \frac{1}{nMT} \left[ T \sum_{i} n_{i} (C_{p}^{o})_{i} + \sum_{i} n_{i} (H_{T}^{o})_{i} Y_{i} - \sum_{i} n_{i} (H_{T}^{o})_{i} Y_{A} \right]$$
 (7)

Derivative of logarithm of pressure with respect to logarithm of density at constant entropy

$$\gamma_{\rm S} = \frac{\sum_{\rm i} p_{\rm i} D_{\rm i}}{P \left(D_{\rm A}-1\right)} \tag{8}$$

Coefficient of viscosity, poise

$$\mu = \frac{PM}{\sum_{i} \frac{P_{i}}{(\mu_{i}/M_{i})}} \tag{9}$$

Coefficient of thermal conductivity, cal/(sec)(cm)(OK)

$$k = \mu \left(c_p + \frac{5}{4} \frac{R}{M}\right) \tag{10}$$

When composition is assumed to be frozen, equations (7) and (8) become

Specific heat at constant pressure assuming frozen composition  $cal/(g)({}^{O}K)$ 

$$(c_p)_{\text{frozen}} = \frac{\sum_{i} n_i (c_p^0)_i}{nM}$$
 (11)

Derivative of logarithm of pressure with respect to logarithm of density at constant entropy assuming frozen composition

$$(\gamma_s)_{frozen} = \frac{(c_p)_{frozen}}{(c_p)_{frozen} - \frac{R}{M}} = \left(\frac{c_p}{c_v}\right)_{frozen}$$
 (12)

The values of viscosity and thermal conductivity for mixtures of combustion gases calculated by means of equations (9) and (10) are only

approximate. When more reliable transport properties for the various products of combustion become available, a more rigorous procedure for computing the properties of mixtures may also be justified.

### THEORETICAL PERFORMANCE DATA

The calculated values of the various performance parameters for a combustion pressure of 300 pounds per square inch absolute and at exit pressures corresponding to altitudes of 0, 10,000, 20,000, 30,000, 40,000, and 50,000 feet are given in table II for ten equivalence ratios. The values of pressure corresponding to the assigned altitudes were taken from reference 6. As an aid to engine design, the values of the parameters within the rocket nozzle for 80, 90, 100, 110, and 120 percent of the throat pressure are tabulated in table III. Equilibrium composition,  $\gamma_{\rm S}$ , specific heat at constant pressure, coefficient of viscosity, coefficient of thermal conductivity, and mean molecular weight in the combustion chamber and at assigned exit temperatures are given in table IV. The mole fraction of  $F_2$  was always less than 0.00002 and therefore was not tabulated in table IV.

Parameters. - The parameters are plotted in figures 1 to 9. Curves of specific impulse for the six altitudes are shown in figure 1 plotted against weight percent fuel. The maximum value of specific impulse for the sea-level curve is 311.5 pound-seconds per pound at 24.1 percent of fuel by weight.

The maximum values of specific impulse and the weight percentages at which they occur were obtained by numerical differentiation of the calculated values and are shown in figure 2 as functions of altitude. The maximum specific impulse increases 22 percent for a change in altitude from sea level to 50,000 feet.

Curves of combustion-chamber temperature and nozzle-exit temperature for the six altitudes are presented in figure 3 as functions of weight percent fuel. The maximum combustion temperature obtained was  $4310^{\rm O}$  K at 21.4 percent fuel by weight. The maximums of the exit temperature curves occur near the stoichiometric ratio.

Characteristic velocity and coefficient of thrust are plotted in figure 4 and ratios of the area at the nozzle exit to the area at the throat are shown in figure 5 as functions of weight percent fuel.

Curves of mean molecular weight in the combustion chamber and nozzle exit are plotted against weight percent fuel in figure 6.

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Curves of specific heat at constant pressure, coefficient of viscosity, and coefficient of thermal conductivity for six pressures are plotted in figures 7 to 9 as functions of weight percent fuel.

Frozen composition. - In order to compare data based on the assumptions of equilibrium and frozen composition during the expansion process, several additional calculations were made assuming frozen composition. These are presented in the following table together with corresponding equilibrium data for the stoichiometric equivalence ratio and expansion to two altitudes:

Parameters	Altitude					
	Sea ]	Level	50,000 feet			
	Equili- brium	Frozen	Equili- brium	Frozen		
I, lb-sec/lb c*, ft/sec CF	311.0 7019 1.426	287.9 6690 1.385	379.2 7019 1.738	336.2 6690 1.617		
s <sub>e</sub> /s <sub>t</sub>	3.908	3.131 2026	18.71 2130	12.90		
T <sub>e</sub> , OK	3113			1122		
$M_{\mathbf{e}}$	20.72	19.10	21.14	19.10		

The percentage differences in these parameters for frozen and equilibrium composition are considerably higher for expansion to 50,000 feet than for expansion to sea level.

For a combustion-chamber pressure of 300 pounds per square inch absolute and an exit pressure of 1 atmosphere, the values of maximum specific impulse are 311.5 pound-seconds per pound at 24.1 percent fuel by weight for equilibrium composition during expansion and 290.0 pound-seconds per pound at 25.7 percent fuel by weight for frozen composition during expansion.

Chamber pressure effect. - According to NACA data for liquid hydrazine with liquid fluorine, the parameters  $c^{*}$ ,  $C_{F}$ , and  $S_{e}/S_{t}$  are very nearly linear with the logarithm of chamber pressure for a fixed equivalence ratio and expansion ratio. For the stoichiometric equivalence ratio, increasing chamber pressure by a factor of 2 resulted in a change of +1.0 percent for  $c^{*}$ , and changes of -0.1 percent for  $C_{F}$  and -1.0 percent for  $S_{e}/S_{t}$  for an expansion ratio of 20.41; and changes of -0.6 percent for  $C_{F}$  and -3.3 percent for  $S_{e}/S_{t}$  for an expansion ratio of 326.6. It is expected that the values of  $c^{*}$ ,  $C_{F}$ , and  $S_{e}/S_{t}$  given in this report for liquid ammonia with liquid fluorine for a chamber

pressure of 300 pounds per square inch absolute may be used at other chamber pressures with similar small differences. Greater precision can be obtained by additional performance computations for other chamber pressures.

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### REFERENCES

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- 4. Kilner, Scott B., Randolph, Carl L., Jr., and Gillespie, Rollin W.: The Density of Liquid Fluorine. Jour. Am. Chem. Soc., vol. 74, no. 4. Feb. 20, 1952, pp. 1086-1087.
- 5. Huff, Vearl N., Gordon, Sanford, and Morrell, Virginia E.: General Method and Thermodynamic Tables for Computation of Equilibrium Composition and Temperature of Chemical Reactions. NACA Rep. 1037, 1951. (Supersedes NACA TN's 2113 and 2161.)
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TABLE I. - PROPERTIES OF LIQUID PROPELLANTS

[Temperatures in superscripts, OC.]

	Propellant	Ammonia	Fluorine
Properties			
Molecular weight, M		17.032	38.00
Density, g/cc		a <sub>0.68</sub> -33.4	b <sub>1.54</sub> -196
Freezing point, OC		c-77.76	c-217.96
Boiling point, OC		<sup>c</sup> -33.43	<sup>c</sup> -187.92
Viscosity, centipoises		a <sub>0.255</sub> -33.5	
Enthalpy of formation at from elements at 25 °C,		d-17.14	<sup>d</sup> -3.030
Enthalpy of vaporization,	, ΔH, kcal/mole	c <sub>5.581</sub> -33.43	c <sub>1.51</sub> -187.92
Enthalpy of fusion, $\Delta H$ , k	ccal/mole	c <sub>1.351</sub> -77.76	c <sub>0.372</sub> -217.96

aReference 3.

bReference 4.

<sup>&</sup>lt;sup>c</sup>Reference 2.

dReference 5.

TABLE II. - CALCULATED PERFORMANCE OF LIQUID AMMONIA WITH LIQUID FLUORINE

[Combustion-chamber pressure, 300 lb/sq in. absolute.]

	Specific impulse, I, ib-sec/lb	300.3 313.0 325.0 336.3 346.8 355.9	307.2 321.3 334.5 347.1 358.7	311.0 325.8 340.3 354.2 367.5	311.2 325.7 339.6 353.0 365.6 376.7	308.9 323.0 336.4 349.2 361.2 371.8
	Coeff1- clent of thrust, CF	1.467 1.523 1.576 1.625 1.667	1.421 1.486 1.547 1.605 1.659	1.426 1.494 1.560 1.624 1.684	1.421 1.487 1.551 1.612 1.669	1.415 1.479 1.541 1.599 1.654
	Ratio of nozzle-exit area to throat area,	3.488 4.435 5.775 7.725 10.62 14.70	3.766 4.828 6.312 8.473 11.69	3.908 5.128 6.886 9.464 13.30	3.812 4.960 6.597 8.987 12.54 17.56	3.707 4.804 6.362 8.628 11.99 16.73
Nozzle exit	Mean molecular weight, Me	20.84 20.84 20.84 20.84 20.84 20.84	20.94 20.97 20.98 20.98 20.98	20.72 20.85 20.97 21.06 21.12 21.12	20.09 20.19 20.28 20.34 20.34	19.37 19.45 19.51 19.55 19.57
200	Temper- ature, Te, o <sub>K</sub>	2639 2405 2173 1943 1718 1515	2970 2741 2494 2244 1997 1770	3113 2962 2791 2590 2363 2130	2957 2783 2590 2376 2147 1923	2745 2567 2373 2162 1942 1731
Pa /a+ 000	Pressure, P, atm	1.0 .6876 .4594 .2968 .1852	1.0 .6876 .4594 .2968 .1852	1.0 .6876 .4594 .2968 .1852	1.0 .6876 .4594 .2968 .1852	1.0 .6876 .4594 .2968 .1852
The for one to messard	Altitude, ft	10,000 20,000 30,000 40,000 50,000	10,000 20,000 30,000 40,000 50,000	10,000 20,000 30,000 40,000 50,000	10,000 20,000 30,000 40,000 50,000	10,000 20,000 30,000 40,000 50,000
ter-	velocity, c*, ft/sec	6867	6959	7019	7046	7025
on chamber	Mean molecular weight,	19.78	19.48	19.10	18.65	18.13
Combust1	Temper- ature, Tc, ok	4290	4310	4295	4236	4121
ıt.	a Density, g/cc	1.230	1.212	1.193	1.171	1.146
Propellant	Weight- percent fuel	19.94	21.36	23.01	24.93	27.19
	Equiv- alence ratio,	1.2	1.1	1.0	6.0	8.0

 $^{\rm a}{\rm Based}$  on  ${\rm F}_2$  density of 1.54 at -196° C and  ${\rm NH}_3$  density of 0.68 at -33.4° C.

TABLE II. - CALCULATED PERFORMANCE OF LIQUID AMMONIA WITH LIQUID FLUORINE - Concluded

[Combustion-chamber pressure, 300 lb/sq in. absolute.]

_	r	<del>,</del>			,	<del></del>
	Specific impulse, I, Ib-sec/lb	3 3 4 4 3 4 4 3 4 4 4 4 4 4 4 4 4 4 4 4	298.9 311.8 324.0 335.5 346.2 555.5	289.8 301.9 313.2 323.7 342.7	275.4 286.3 296.7 306.3 315.3	251.6 261.3 270.4 278.9 286.7
	Coeffi- cient of thrust, CF	1.410 1.532 1.589 1.689	1.405 1.465 1.522 1.576 1.627	1.396 1.454 1.508 1.560 1.607	1.387 1.442 1.494 1.543 1.588	1.383 1.436 1.486 1.533 1.576
	Ratio of nozzle- exit area to throat area, Se/St	3.620 4.666 6.145 8.291 11.47 15.96	3.510 4.496 5.889 7.913 10.92	3.367 4.293 5.602 7.504 10.32 14.29	3.224 4.098 5.333 7.121 9.766 13.48	3.116 3.946 5.116 6.807 9.304
Nozzle exit	Mean molecular weight, Me	18.57 18.62 18.65 18.66 18.66	17.64 17.66 17.66 17.67 17.67	16.55 16.56 16.56 16.56	15.32 15.32 15.32 15.32 15.32	13.93 13.93 13.93 13.93 13.93
	Temper- ature, Te, oK	2511 2530 2136 1932 1724 1530	2232 2052 1867 1678 1491 1318	1900 1735 1570 1405 1243	1530 1391 1253 1116 983 863	1126 1018 913 809 710 620
	Pressure, P, atm	1.0 .6876 .4594 .2968 .1852	1.0 .6876 .4594 .2968 .1852	1.0 .6876 .4594 .2968 .1852	1.0 .6876 .4594 .2968 .1852	1.0 .6876 .4594 .2968 .1852
	Altitude, ft	10,000 20,000 30,000 40,000	10,000 20,000 30,000 40,000 50,000	10,000 20,000 30,000 40,000 50,000	10,000 20,000 30,000 40,000	10,000 20,000 30,000 40,000 50,000
Character-	rstic velocity, c*, ft/sec	6955	6846	6680	6388	5854
on chamber	Mean molec- ular weight, M <sub>C</sub>	17.53	16.88	16.12	15,17	13.92
Combust1	Temper- ature, Tc, o <sub>K</sub>	3942	3705	3403	2990	2374
t t	Density,	1.117	1.084	1.045	0.999	0.944
Propellant	Weight- percent fuel	29.92	33.24	37.41	42.76	49.90
	Equivalence ratio.	0.7	9.0	0.5	4.	٥. ع

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m a}{
m Based}$  on F $_{
m 2}$  density of 1.54 at -1960 C and NH $_{
m 3}$  density of 0.68 at -33.40 C.

TABLE III. - CALCULATED PARAMETERS AT PRESSURES NEAR NOZZLE THROAT FOR LIQUID AMMONIA WITH LIQUID FLUORINE

[Combustion-chamber pressure, 300 lb/sq in. absolute.]

A	
NA (A)	
1	

}	Specific impulse, I, lb-sec/lb	117.6 130.0 142.2 154.4 166.8	118.0 130.6 143.1 155.5 168.2	118.9 131.7 144.2 156.8	119.7 132.5 145.1 157.7 170.5	120.4 133.1 145.6 158.1 170.8
7	Coefficient of thrust,	0.5508 .6090 .6662 .7235	0.5455 .6040 .6615 .7191	0.5450 .6035 .6611 .7187	0.5467 .6052 .6626 .7201	0.5516 .6097 .6669 .7241
	Ratio of nozzle area to throat area, $S_X/S_t$	1.0343 1.0080 1.0000 1.0080 1.0319	1.0366 1.0089 1.0000 1.0077 1.0320	1.0358 1.0085 1.0000 1.0080	1.0353 1.0083 1.0000 1.0080	1.0345 1.0081 1.0000 1.0078
	Mean molecular weight, M <sub>X</sub>	20.01 20.07 20.12 20.18 20.25	19.72 19.77 19.83 19.89	19.33 19.38 19.44 19.50	18.87 18.92 18.97 19.03	18.32 18.37 18.42 18.42 18.53
	Temperature, Tx, OK	4114 4075 4031 3983 3929	4154 4115 4073 4027 3978	4138 4102 4062 4019 3972	4074 4037 3997 3952	3947 3907 3864 3816 3763
	Pressure, Px, atm	13.98 12.82 11.65 10.49 9.320	14.06 12.89 11.72 10.54 9.372	14.06 12.89 11.72 10.55 9.376	14.04 12.87 11.70 10.53 9.359	13.97 12.81 11.65 10.48 9.317
	P +	ини иное.в.	1.1	1.2 1.1 1.0 .9	4.00°.	411 60.00
	Weight- percent fuel	19.94	21.36	23.01	24.93	27.19
	Equivalence ratio,	1.2	1.1	1.0	o. O	8.0

TABLE III. - CALCULATED PARAMETERS AT PRESSURES NEAR NOZZLE THROAT FOR LIQUID AMMONIA WITH

# LIQUID FLUORINE - Concluded

NACA	Specific impulse, I, Ib-sec/lb	120.5 133.0 145.3 157.6	119.6 131.9 143.9 156.0	118.2 130.1 141.7 153.4 165.2	115.9 127.1 138.1 149.1	109.5 119.6 129.5 139.4
te.]	Coefficient of thrust, C <sub>F</sub>	0.5572 .6150 .6719 .7288	0.5622 .6197 .6764 .7330	0.5693 .6264 .6827 .7389	0.5837 .6400 .6954 .7508	0.6020 .6572 .7117 .7662
in. absolute.	Ratio of nozzle area to throat area, $S_X/S_{\mathfrak{t}}$	1.0337 1.0080 1.0000 1.0077 1.0313	1.0330 1.0078 1.0000 1.0076	1.0319 1.0076 1.0000 1.0073	1.0301 1.0072 1.0000 1.0070	1.0283 1.0068 1.0000 1.0067
, 300 lb/sq	Mean molecular weight, M <sub>X</sub>	17.71 17.75 17.80 17.84 17.89	17.03 17.06 17.10 17.14 17.18	16.23 16.26 16.28 16.31	15.23 15.24 15.25 15.26 15.26	13.93 13.93 13.93 13.93 13.93
pressure	Temperature, ${\mathbb T}_{{\mathbf X}},$ o <sub>K</sub>	3756 3714 3668 3618 3562	3511 3468 3421 3370 3312	3200 3156 3108 3055 2995	2771 2725 2675 2619 2557	2154 2111 2064 2013 1958
ombust1on-chamber	Pressure, Px, atm	13.90 12.74 11.59 10.43 9.268	13.84 12.68 11.53 10.38 9.224	13.74 12.59 11.45 10.30 9.160	13.55 12.42 11.29 10.16	13.32 12.21 11.10 9.991 8.881
qwo o	$\frac{P_{\mathbf{X}}}{P_{\mathbf{t}}}$	1.2 1.1 1.0 .9	1.2	1.2	1.2 1.0 1.0 9	1.12
	Weight- percent fuel	29.92	33.24	37.41	42.76	49,90
	Equivalence ratio, r	0.7	9.0	0.5	0.4	0.3

TEMPERATURES FOR EXIT ASSIGNED ဥ EXPANSION ISENTROPIC LIQUID AMMONIA WITH LIQUID FLUORINE AN AND CHAMBER COMBUSTION ï COMPOSITION AND PROPERTIES Ν TABLE

20440 C 70 C0 4 O M W B C C C 0 0 0 0 04440 00070 44400 03030340 MONHO 54400 000 00000 00000 0000 04000 z 00000 00000 00000 00000 00000 00000 00000 Ö 0000 **4 α 4 0 0** 4 55 57 77 F 98 77 04404 W 0 B 4 0 04500 0 W W 4 H พพงผง 10027 동 09000 4 6 10 0 C0400 H 0 0 4 0 40000 Ŧ fract1 40000 24000 01040 00000 00000 00000 00000 00000 40000 o o o W W O 4 W mole 0 M O M C 90H00 22000 4 W H 10 O 4 H W W W 40000 8 4 6 8 5 00000 54480 00000 00040 45540 96400 Œ 0 ப்ப்ப்ப்ப் - 444 2 4 8 8 8 0 8 4 4 0 C 5000 Macco composition, 44000 40000 00000 00000 0 2 2 2 2 03 02 4 12 00 90454 02 H H O 03 N 00 4 0 4  $M \sim M Q \otimes$ 4 4 7 7 0 0 40000  $M \otimes H \otimes M$ 44W403 45448 ~ ~ ~ ~ ~ 40000 03770 4450 440000 4000n 000444 W W 4 4 4 44000 न्नन्न . 다다다다다 त्त् त्त् त्त् न न न न न न्नन्त् Equilibrium absolute 00400 ~ ~ m o o 2000 mp 00004 m 0 0 0 0 C4H00 40044 60100 H2 0000 2000 A 50 00000 V 4 W W O 40464 00000 00000 7 7 0 0 0 N 00 N N 4 ന ന ന ന ന 00000 00000 00000 00000 00000 .ght) (ght welght) o we1ght) we1ght) ö ä 9 4 8 4 4  $\omega \circ \omega \circ \omega$ OMOMO **04000** M 4 W W W 1b/sq. 16559 6961 7855 7892 7892 24 24 20 20 20 4 4 4 6 0 1 0 0 6 6 217 415 00400 N 4 4 8 9 0,000,0 벞 þ þ ò by. 000mm 90000 RC-444 9.97.7. 0 2 0 0 0 fuel *ά ω ખ ખ* છ 66555 fuel fuel 300 lo. o. o Mean molecular weight, 8 0 0 0 4 4 0 0 0 0 တြကလက O M M R M 001-40 0 C 4 S T pressure, percent percent percent C C M C C 0 M M O 4 0000m0 02 C 4 C C 88877 40000 10861 4 M M 4 M 00 H 00 U 00000 00000 00004 00000 ∞ ∞ ∞ co 440000  $\neg$   $\neg$   $\neg$   $\neg$   $\neg$   $\neg$   $\neg$ 440000 94 36 93 microcal/(sec)(cm) Coeffi-cient of thermal conduc-tivity, k, ombustion-chamber 45047 53 M 00 00 0 000000 (24 (27 00000 0 4440 00H4M 20040 40040 0 m ~ m o 4000 ρορορα 041-5M 40004 a 0 თ 0000A œ L40L4 MW m a m 02 71 o o ä ö ö Coeffi-cient of viscos-ity, µ, micro-poise Ð 46004 000000 40400 യ യ യ യ 00440 ۶ı  $\omega \omega \omega \omega \omega \leftrightarrow$ 00000m 0.46000  $\omega \omega \omega \omega \omega \omega$ онон**о** 20M18 0 5 7 N 0 0 100 mm o ~ v a a a 3H5000 -ननन्न HHHHHनननन 0 4 0 M 0 001-04 ທທວທທ 4 M O M M 9735 Specific heat at constant pressure, cal/(g) (ox) 44H00 0 4 M Q Q 04400 04000 80804 46466 40000 40000 40040 ₩ 6 4 € € C € € € € 8 6 8 7 4 C 8 9 9 4 50000 . . . . . . . . . ~ ~ त्त त  $\forall$ - -40864 50 50 50 50 400004 4 M O O C 0440% A d ~000c 94000 4 4 8 9 6 21007 0.0000 310g 310g 7 30 S OMOOO R R R R R 0842 یکے 900000 44566 44000 HHHHM 44000 H H W W M ਜਿਜਜਜਜ ननननन -----નનનન ਜਜਜਜਜ ດ ດ 040 Pressure, P, atm အထလ **⊳** ø . 25.0 4 2 5 ~ ~ ~ ~ ~ യ ശ 000 0 4 0 0 b H 12 10 14 00 90000 40010 4,4000 4 F @ 10 H 403400 4 @ 0 0 0 40151 40464 0,04 つ ろ さ 0.00 H 00 H W လ α ⊣ **C2** -1 ₩. 4,0000 00000 0,000 90000 Tem-per-ature, T, 00000 00000 0.0000 0.0.0.0 0000 000W4 ₩ O O O V H 40005 4 4 M W H 4 4 W W W 4 4000 4 4 W W W H

TEMPERATURES FOR ASSIGNED EXIT ဥ COMBUSTION CHAMBER AND FOLLOWING AN ISENTROPIC EXPANSION LIQUID AMMONIA WITH LIQUID FLUORINE - Concluded H PROPERTIES AND COMPOSITION ĭ

LIGULD ANNONIA WITH LIGULD FLOOMING - CONCLEGED (Combustion-chamber pressure, 300 lb/sq. in absolute.]

mm000 00000 14500 00100 0000 0000 100000 90000 40000 00000 00000 4 0000 00000 00000 z 00000 00000 00000 00000 00000 00000 00000 00000 90000 W O F 4 O 00H00 COC00 00000 00000 01240 00000 00000 40000 fraction 00000 0 0 4 0 0 04400 99000 00000 × 90400 0000 w m 0 0 0 40000 00000 00000 00000 00000 00000 00000 mole 90900 00000 **7**4000 0000 00000 00000 40000 99000 20000 00000 9000 40000 00000 00000 C4000 H HOOO 00000 00000 00000 00000 composition, 00000 00000 00000 00000 00000 9500 4 % 0 H H タアュタタ 00000 50000 0000 10 N O N 4 00000 96440 440MM m w a a a 98777 01000 W 4 4 4 4 N N 99999 99666 ~ ~ 888  $\sigma\sigma\sigma\sigma\sigma\sigma$ 00000 44444 . नंनंनंनं न्न्न्न्न् न्नुनन्न ાં ડાં ડાં ડાં ડાં Equilibrium o. N 4 4 N M 0 4 0 0 0HMORM 22770 22777 44223 W 0 4 W 0 40040 46444 84485 0000  $^{\rm H}_2$ F 400F 00000 20000 28887 00444 40000 WW 4 4 4 000000 ०नन्तन 44000 0 4 4 4 4 4 જ જ જ જ જ wiwiwiwi .ght) lght) weight) we1ght) ö weight) ö 00 CO 00 10 90000 らようろら 04044 K 4 10 10 10 0 4 W C 8 00000 00440 00044 വവവഗ 0 0 M M M 00000 ७० तत्त 9266 Ŧ by þ ρχ ģ bλ 03 4 00 00 00 03W444 ०००००० 00000 44444 00000 o ໝໍໜໍດ່ດ່ວ o ຕໍ່ຕໍ່ຕໍ່ຕໍ່ຕໍ  $\vec{\omega}$   $\vec{\omega}$   $\vec{\omega}$   $\vec{\omega}$   $\vec{\omega}$ fuel fuel fuel fue1 fuel Mean molecular weight, 9696 48844 တ္ထတ္လည C 0 0 0 0 percent percent percent percent percent V 4 M S O 18888 1888 1888 W 0 4 W 0 00010 40000 96232 00000 NNNNN 00000 9222 99999 20 20 20 20 ~ <del>~ ~ ~ ~ ~</del> ननननन ਜ਼ਜ਼ਜ਼ਜ਼ਜ਼ ~~~~~ H9/ 92 41 8 24 microcal/ (sec)(cm) (OK) Coeffi-cient of thermal conduc-tivity, 53 (37 45545 **υ** ∞ ω ω 4 01041  $\omega \omega + \omega \omega$ ναηνα 5000-4 90VH0 00 00 44 40 04044 1000n ოიდაი 4 03 D3 4 W 004 MW romma. 7. 20000 Ŋ 4 М ဖ ∾ പ ö ö ō Coeffi-cient of viscos-ity, micro-poise r . യയവവന 000000 40206  $\omega \omega \omega \omega \omega$ ы 4 W Q Q Q 0 M O 70 C 0 1 0 0 000M4 00000 2200 00 C C 4 M 54400 24875 <del>~</del> ~ ---4 ---0 4 0 M 0 ro o ro o 4 0 20 20 20 00440 B 48 B 4 Specific heat at constant pressure, cal/(g) (oK) 10001 W 1- 80 0 4  $\sigma \sigma \sigma \sigma \tau$ 96499 F 400 F 0 o 60 00 € 0 0 4 B K  $\sigma$   $\sigma$   $\sigma$   $\sigma$   $\sigma$   $\sigma$ 000000 44400 W 4044 00044 40044 √ 0 € 4 4 2222 ----1-40000 85016 るようりょ 00047 0 W C 00 t0 @ M O 4 O 2000 92098 **ω** το α το α 90549 ᆈᅆ C 00 4 00 4 00100 04000 m  $\omega$   $\omega$   $\omega$   $\omega$ စ္ကြင္းမွာ ر ع (<u>310g</u> 44667 44000 RAMBO NUMBO 0 M M M M सससस् +++++ ----तत्त्त्त्त्त्त्त् <del>~~~~~</del> 4 4 4 0 0 0 45747 4599 200 000 ୧୯ ୧୯ Pressure ~ v v v v 4 60 80 H 4 10 H O ata 40404 40001 4 M G G H 4 03 r0 0 H 4 00 10 10 M 0 त त 0 22 71 044 0 4 4 044 22 N H 22 12 H W.H 0000 m0000 00000 40000 00000 Tem-per-ature, T, 0000 00000 00000 00000 40000 010000 C4M0M 4 ユエア 0 0 r r n a M H 00 0 F  $\frac{1}{2}$  $mm \otimes HH$ 00 H H 5 50 50 M **002** --- ---

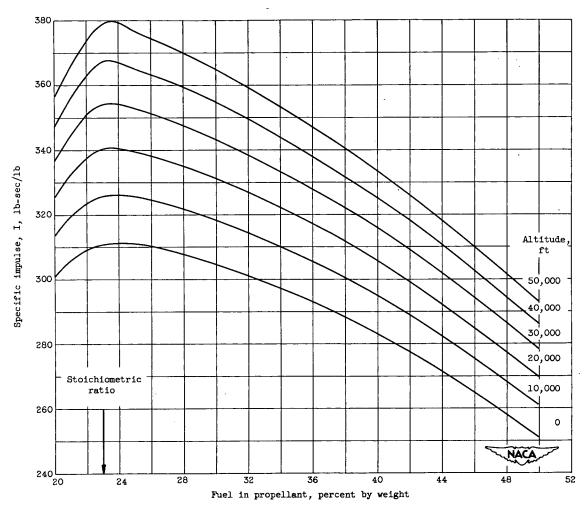


Figure 1. - Theoretical specific impulse of liquid ammonia with liquid fluorine. Isentropic expansion assuming equilibrium composition; combustion-chamber pressure, 300 pounds per square inch absolute; exit pressure corresponding to altitude indicated.

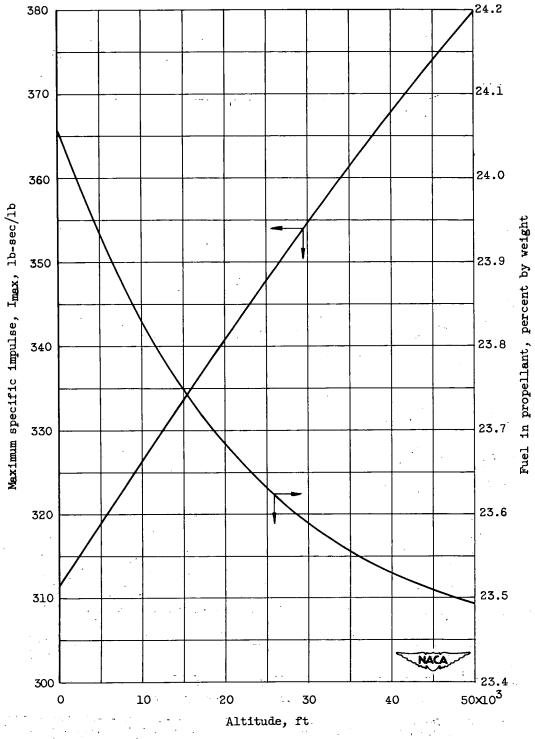


Figure 2. - Maximum theoretical specific impulse and corresponding weight percent of fuel in propellant of liquid ammonia with liquid fluorine. Isentropic expansion assuming equilibrium composition; combustion-chamber pressure, 300 pounds per square inch absolute; exit pressure corresponding to altitude indicated.

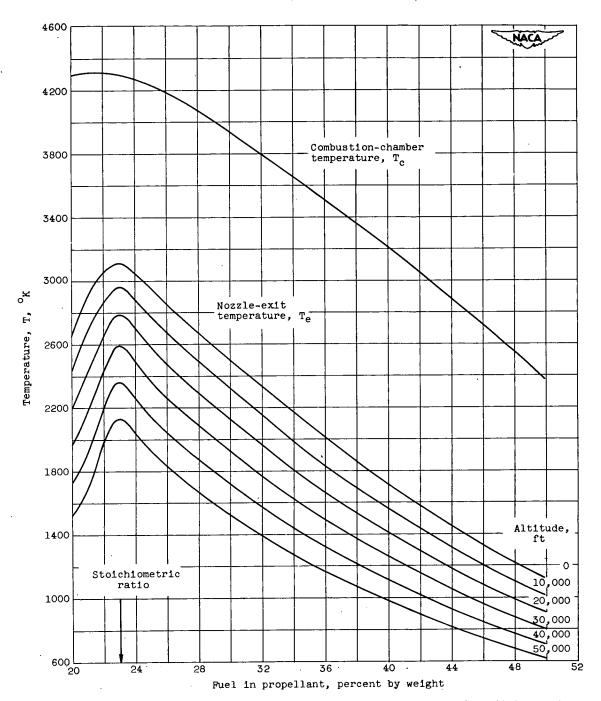


Figure 3. - Theoretical combustion-chamber temperature and nozzle-exit temperature of liquid ammonia with liquid fluorine. Isentropic expansion assuming equilibrium composition; combustion-chamber pressure, 300 pounds per square inch absolute; exit pressure corresponding to altitude indicated.

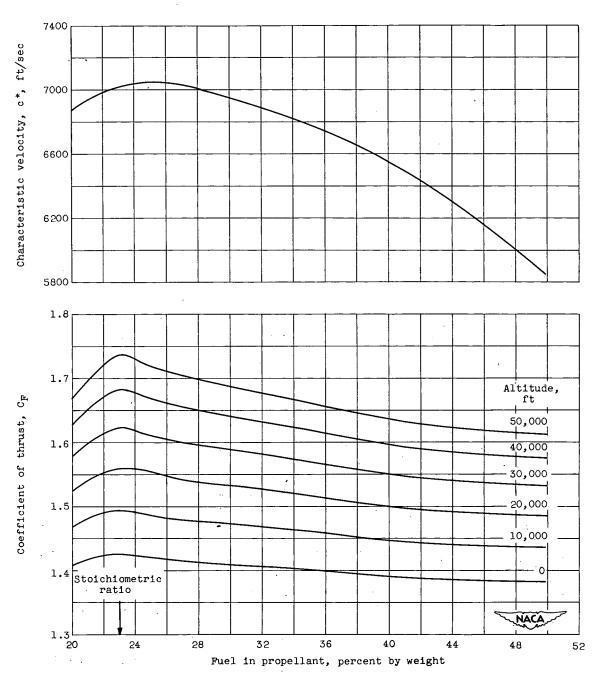


Figure 4. - Theoretical characteristic velocity and coefficient of thrust of liquid ammonia and liquid fluorine. Isentropic expansion assuming equilibrium composition; combustion chamber pressure, 300 pounds per square inch absolute; exit pressure corresponding to altitude indicated.

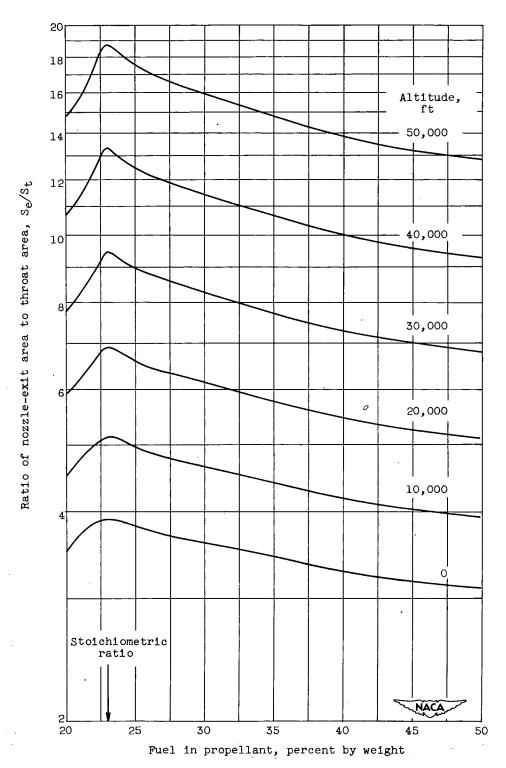


Figure 5. - Theoretical ratios of nozzle-exit area to throat area of liquid ammonia with liquid fluorine. Isentropic expansion assuming equilibrium composition; combustion-chamber pressure, 300 pounds per square inch absolute; exit pressure corresponding to altitude indicated.

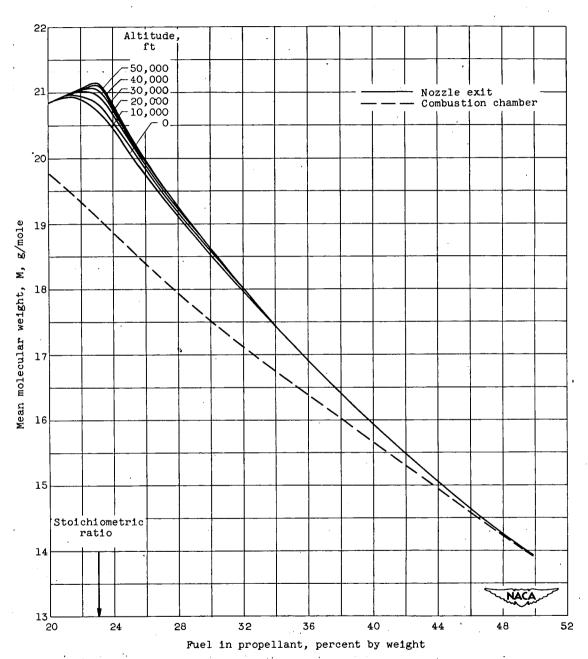


Figure 6. - Theoretical mean molecular weight in combustion chamber and at nozzle exit of liquid ammonia with liquid fluorine. Isentropic expansion assuming equilibrium composition; combustion-chamber pressure, 300 pounds per square inch absolute; exit pressure corresponding to altitude indicated.

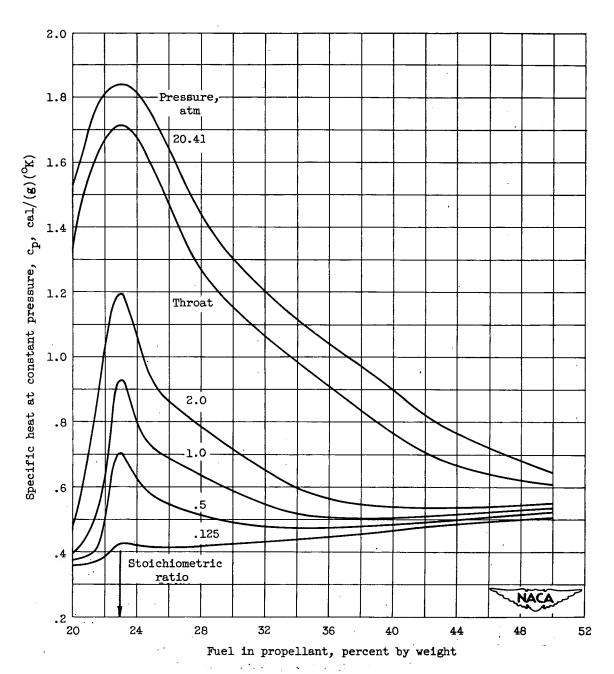


Figure 7. - Theoretical specific heat at constant pressure of combustion products (including energy of dissociation) of liquid ammonia with liquid fluorine. Isentropic expansion assuming equilibrium composition; combustion-chamber pressure, 300 pounds per square inch absolute; exit pressures as indicated.

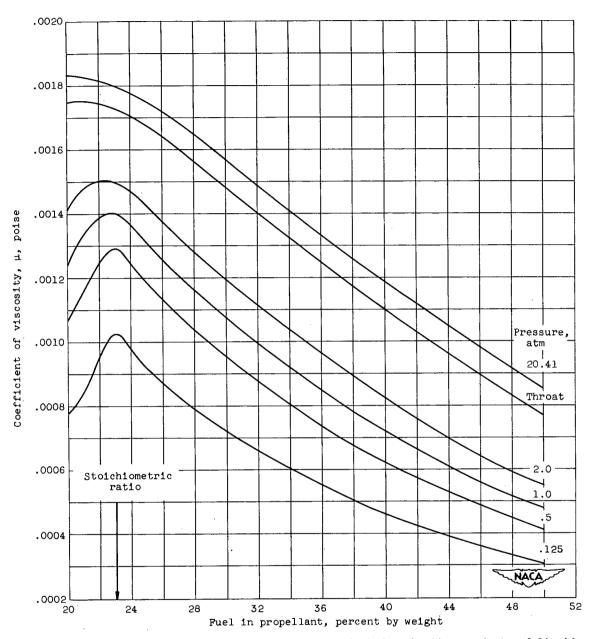


Figure 8. - Theoretical coefficient of viscosity of combustion products of liquid ammonia with liquid fluorine. Isentropic expansion assuming equilibrium composition; combustion-chamber pressure, 300 pounds per square inch absolute; exit pressures as indicated.

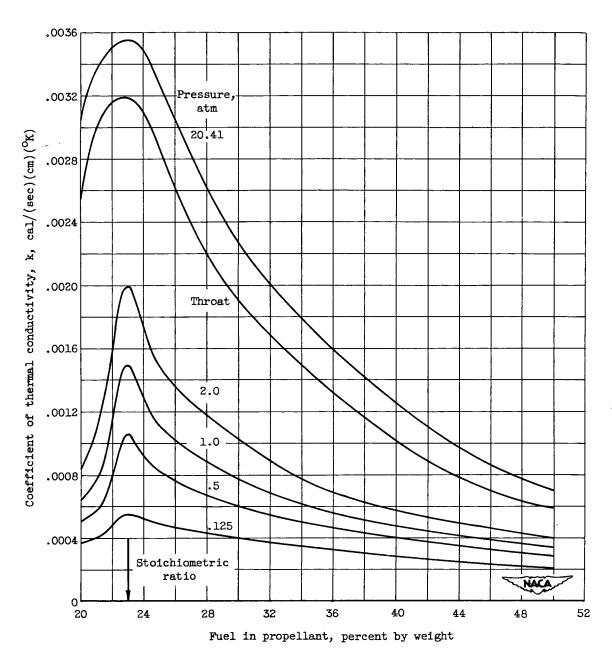


Figure 9. - Theoretical coefficient of thermal conductivity of combustion products of liquid ammonia with liquid fluorine. Isentropic expansion assuming equilibrium composition; combustion-chamber pressure, 300 pounds per square inch absolute; exit pressures as indicated.